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Plant Specific Requirements - Plant TOULOUSE

Changes

Non – new release

Previous Editions

Non – new release

1 SCOPE

This Norm is a Supplement to the “TST N09800.01-000 Packaging Requirements” and regulates additional packaging requirements for Continental Automotive plant TOULOUSE.

2 APPLICATION

This Norm shall apply to all activities related to purchasing and supply of production material of Continental plant TOULOUSE This Norm is an integral part of the currently valid purchasing agreement between the supplier and Continental TOULOUSE and states binding requirements regarding supply chain processes and procedures. Except otherwise explicitly laid down in the currently valid purchasing agreement, the supplier shall undertake to meet the requirements stated in this Norm. In the event that any of the provisions of this Norm is ineffective, the other provisions of this Norm shall remain in full force and effect.

For the avoidance of doubt, the mutually agreed binding provisions of the latest concluded "Global Supply Chain Concept (GSCC)" contract and the "TST N09800.01-000 Packaging Requirements" shall apply and prevail.

Due to changing framework conditions, it will be necessary to adapt the packaging related requirements from time to time. The CA plants and suppliers of Continental are obliged to follow the current valid versions of the TST Norms and documents.

3 REFERENCES

- TST N098 00.01-000 Packaging Requirements
- TST N098 00.03-000 Requirements on marking of good
- TST N098 01.01-000 Packaging Specification Data Sheet - PSDS
- TST N098 00.04-000 Packaging Standard Catalog
- Packaging Loop Definition
- GSCC Global Supply Chain Concept

All TSTs and Appendices are downloadable at the CA Homepage
"Supply Chain Standards & Manuals @ Continental Automotive":

<https://www.continental-automotive.com/en-gl/Passenger-Cars/Company/Supplier-Logistics>

4 RESPONSIBILITIES

No Supplement

5 GENERAL PACKAGING DEFINITION PROCEDURE

No Supplement

6 PACKAGING REQUIREMENTS FOR DEVELOPMENT AND DEFINITION

6.1 REQUIREMENT PER HANDLING UNIT (HU)

Continental Toulouse plant prefer type of HU: **Cardboard White and Clean with Lid**

It is not allowed to use any metal material to close the packaging, metal staples are forbidden. The closing of cover with adhesive tape is forbidden.

HU should not exceed 12 kg (INRS recommendation), but for fragile or specific components and in case of manual loading the required weight should be lower.

For fragile components, Continental may require a lower weight (specified weight and left to the decision of SCM Toulouse)

Maximal external dimensions of the cover should not be over

400 mm x300 mm

or

600 mm x400 mm

It means that maximum external dimensions of the HU should be around:

580 mm X 380 mm X 220 mm

or

380 mm X 282 X 220 mm

Supplementary information

➤ **Cardboard 600x400**

It's very important that the cover of cardboard 600x400 mm should not exceed a length of 600mm to be handling on our automatic storage.

On the other side (width), with 400mm, 2 cardboards which cumulate two width of 400mm must not exceed 800 mm to be handling on our automatic storage.

➤ **Carboard 400x300**

It's very important that the cover of cardboard 400x300 mm should not exceed a length of 400mm to be handling on our automatic storage.

Also, the length (400mm) cumulate for 2 carboards must not exceed 800 mm.

On the other side (width), with 300mm, 2 cardboards which cumulate two width of 300mm must not exceed 600 mm to be handling on our automatic storage.



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6.2 PACKAGING OF THE STICKS

The maximum required length is 540 mm.

6.3 IDENTIFICATION OF THE PU

Continental Toulouse plant request identification of the PU with **MAT LABEL** Format according to specification "TST N098 00.03-000 Requirements on marking of good".

7 PACKAGING MATERIALS AND ENVIRONMENTAL REQUIREMENTS

No Supplement

8 EXPENDABLE PACKAGING

To be in conformity with the CA Packaging Standard Catalog (TST N098 00.04-000), Continental Toulouse plant require

Euro Flat Pallet (1200x800mm)

or

Industry Pallet (1200x1000 mm)

9 RETURNABLE PACKAGING

No Supplement

10 COMBINED PACKAGING

No Supplement

11 ABBREVIATIONS

INRS Institut National de Recherche et de Sécurité (France's institute for research and security)
PU Packaging Unit



Supplement to
TST N098.00.01-000 Packaging - Requirements

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